

# Product Application brief

## Facts about cleaning applications using Kinetic cleaning products

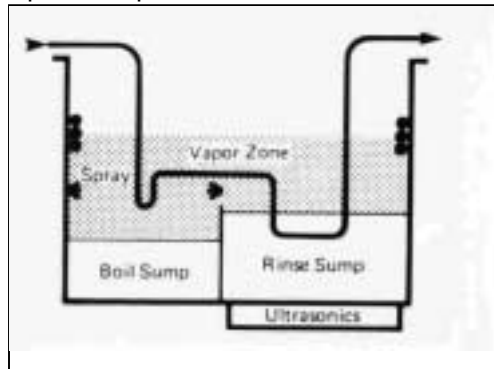
### Pre Assembly Cleaning of various Oxygen Regulator Components

#### Cleaning Process

- Various oxygen regulator components, prior to assembly are cleaned in a Kinetic ultrasonic dip vapour degreaser fitted with VaporLok® and containing Dupont HFC solvent Vertrel® MCA.
- A basket load of components is first lowered into the degreaser vapour zone for a vapour rinse to remove soluble contaminants.
- An ultrasonic wash in the immersion sump removes particulate matter to comply with the stringent standards required on Oxygen equipment..
- Final vapour rinse ensure that pure vapour has the final contact with parts.
- Freeboard dwell retains solvent vapours within the equipment minimising consumption and workshop vapour.

#### Major Advantages of New Cleaning Method

- Improved cleaning
- Smaller equipment footprint.
- Lower solvent consumption 99.30% saving.
- Savings in operating cost of 96.25%
- Improved workplace air quality.
- Solvent recycling and reclamation.

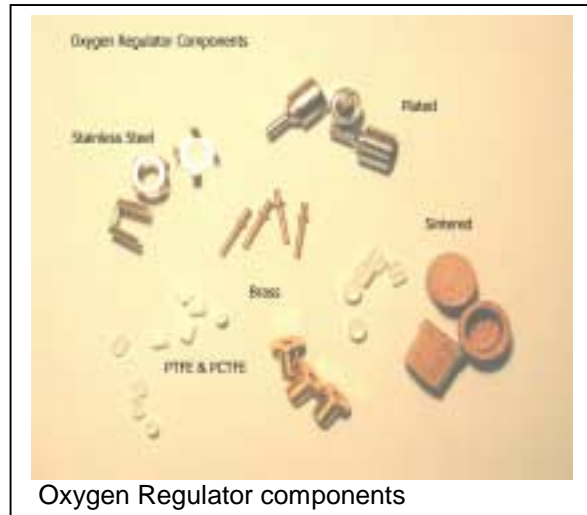


#### Materials of Construction

Brass -Stainless Steel - Steel - Spring Steel - Kel-F (PCTFE)

#### Soils and Contaminants

Machining fluids - Particulates -Swarf - Oils - Fingerprints.



#### Previous Method of Cleaning.

Similar process using Ozone depleting CFC 113 solvent.

#### Major Disadvantage of Previous Method

Solvent consumption was high and operating cost was increasing due to the supply shortages driven price increases for CFC solvents.



**Cleaning is Complex  
we have Simple  
Solutions**